

Inline Tester Platform

27.08.2025 v1.2







Features and Benefits

- Single stage, dual stage and double sided contacting.
- Optimized footprint for parallel testing (as shown in the picture).
- Flexible in-line solution, optimal for mass testing: Compatibility with multiple pallet sizes and DUTs.
- **Easy** manual fixture exchange.
- 19" mounting space.
- **Easily integration** into the production line by Bosch TS2+ system.
- TS2+ pallet transfer system with stoppers and pallet lift.
- Optional lower conveyor for empty pallet transfer to the start point of the line.
- BYPASS mode when station testing the other DUT.
- 3-side contacting included in the base setup /TOP, FRONT, REAR /
- Optional upgrade for other directions /BACK, LEFT, RIGHT/



- Product testing
- In Circuit Test (ICT)
- Flash test handler
- Functional test handler
- End of Line testing

Description

Automatic in-line tester platform for **panelized or depanelized, assembled or semi assembled DUTs** on pallet. Designed for **integration into conveyor-based production lines**.

This equipment supports seamless in-line operation, with automated DUT (Device Under Test) handling, electrical and pneumatic interfacing, and software-controlled testing sequences. It is able to perform a wide range of diagnostic procedures, including power measurement, communication protocol validation (e.g., CAN), barcode verification, and functional tests using an integrated set of high-end instruments.

It is fully equipped for integration with **Manufacturing Execution Systems** (MES), enabling real-time data exchange between the test station and the central production control infrastructure.



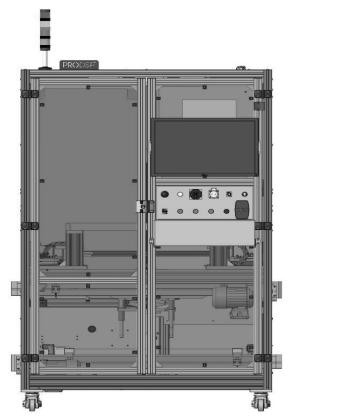


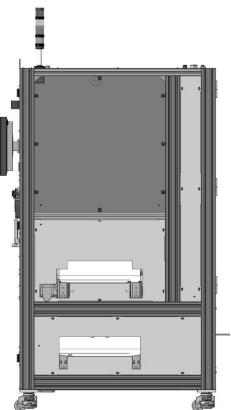
Technical Data

Parameter		Value / Description	Unit
Input electric power	Nominal Input voltage	400	V
	Nominal frequency	50	Hz
	Number of phases	3+N	-
	Full load current	3x16	А
Machine Outer dimensions W × H × D		1400 × 2200 × 1200	mm
Pallet geometry and weight	Base system pallet sizes W x D	From 400x400 to 480x800	mm
	Additional pallet sizes W x D	From 320x320 to 600x800	mm
	DUT+Pallet max. Size W x D	600x800	mm
	DUT+Pallet height	Up to 200	mm
	Maximum DUT weight (with pallet)	50	kg
Rack mount	Rack mount	19", 10 U	mm
Pneumatic input	Pneumatic pressure	6 to 10	bar
	Pneumatic fitting	6	mm
Environmental conditions	Operation temperature	10 to 27	°C
	Storage temperature	0 to 50	°C
	Humidity	Max. 60	%
	Altitude	Max. 2000	m
	IP rating	IP20	-
Designed lifetime		10	year









CAD render of the machine



Test Software

The Test Software is developed in **LabVIEW**, the Tester is **PC and PLC** controlled. The machine comes with Windows 10 and **Labview TestStand Debug Deployment Environment License**.

Tester PC functions:

- User authentication
- High level control of the system
- MES communication to the Customer's server
- Local test result database, online MSA evaluation
- **Test sequence execution** (TestStand/Python)
- UI visualisation, Instrument control
- Maintenance screen (manual operation, displaying all sensor states)
- Ware part counting, reset, show alarm on end of lifecycle
- Configure system parameters, test limits
- Manual debuggable control system, test system and test sequence
- Remote update and the sequence development with VPN connection

